



# TRUCOAT

## Technical Data Sheet

TruCoat is a high-performance low VOC (0.85 lbs/gal), single component water-based coating for polyester fiberglass pultrusions and fiberglass door slabs. Its smooth surface finish, high surface hardness, excellent adhesion, and fade resistance make it an ideal coating for fiberglass exterior building products.

### HVLP Application

Fluid Pressure:	5 to 10 PSI
Air Pressure:	30 to 45 PSI
Tip:	1.9 to 2.2

### Film Thickness:

Mils Wet:	3.5 - 4.5
Mils Dry:	0.9 - 1.1

### Air Drying

To Touch:	10 - 15 minutes
To Handle:	80% cure within 48 hours at 72 Fahrenheit
Tack Free:	5 - 10 minutes
To Recoat:	1 - 10 minutes

**Force Dry:** 30-60 minutes at 200°F. Curing temperature must not exceed the heat distortion temperature of the substrate.

**Clean Up** Thoroughly clean all wetted gun surfaces with water and soap. TruCoat Cleaner may be used for a final gun flush.

**Caution:** Thoroughly review product label and Safety Data Sheet (SDS) for safety information and cautions prior to using this product.